



**Artex bv - De Ploeg**  
**Mevr. Natasja Hopmans**  
**Postbus 298**  
**5700 AG HELMOND**  
**Nederland**

**Your notice of**  
27-08-2019

**Your reference**

**Date**  
09-09-2019

## Analysis Report 19.04767.01

Required tests :

**California Technical Bulletin 117 (2013)**  
**EN 14465 (2003) + A1 (2006)**

Identification number	Information given by the client	Date of receipt
T1918324	MONZA	27-08-2019

Lies Alboort  
Order responsible

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In assessing compliance with the specifications, we did not take into account the uncertainty on the test results.



**Reference: T1918324 - MONZA**

**Section 1 : cover fabric test**

Date of ending the test 05-09-2019  
Standard used ASTM E1353-08a (2013)  
Product standard California Technical Bulletin 117 (2013)

Deviation from the standard -

Conditioning 23°C, relative humidity 50%

Filling T 30130 (Recticel) - non-fire retardant foam  
Cover Sheeting Material Composition 100 % cotton - laundered weight (125 ± 28) g/m<sup>2</sup>

	<b>1</b>	<b>2</b>	<b>3</b>
<b>Open flaming</b>	no	no	no
<b>Smoulders more than 45 min.</b>	no	no	no
<b>Vertical char length &gt; 45 mm</b>	no	no	no

**Test criteria**

- no open flaming
- smouldering ≤ 45 minutes
- vertical char ≤ 45 mm

**Requirements**

- all specimens meet the test criteria → PASS
- two or more specimens fail the test criteria → FAIL
- one specimen fails the test criteria → 3 additional tests → PASS
- all specimens meet the test criteria

**Conclusion Pass**

**Reference: T1918324 - MONZA**

**Determination of the breaking strength and elongation**

Date of ending the test 02-09-2019  
Standard used ISO 13934-1 (1999)  
Product standard EN 14465 (2003) + A1 (2006)

Deviation from the standard -  
Conditioning 20°C, relative humidity 65%  
Apparatus Instron, type CRE, class 0,5  
Cell 5 kN (Warp direction)  
Pretension (automatically) 10 N  
Clamps sheeting Covered with rubber  
Rate 100 mm/min  
Number of test specimens 5 (Warp direction)  
5 (Weft direction)  
Gauge length 200 mm  
Width Fringed, 50 mm

**Conditioned**

Specimen	Warp direction		Weft direction	
	Force (N)	Elongation (%)	Force (N)	Elongation (%)
#1	1 296	28.6	1 035	12.3
#2	1 288	28.4	1 051	12.2
#3	1 370	30.0	1 066	12.1
#4	1 339	29.1	1 065	12.3
#5	1 277	29.1	1 068	12.4
Average	1 300 N	29.0 %	1 100 N	12.5 %

**Reference: T1918324 - MONZA**

**Determination of tearing resistance - method wingrip**

Date of ending the test 03-09-2019  
 Standard used EN ISO 13937-3 (2000)  
 Product standard EN 14465 (2003) + A1 (2006)

Deviation from the standard -  
 Conditioning 20°C, relative humidity 65%  
 Apparatus Instron, type CRE, class 0,5  
 Cell 1 kN (Warp direction)  
 Rate 100 mm/min  
 Number of test specimens 5 (Warp direction)  
 5 (Weft direction)  
 Calculation Automatic - the first quarter of the diagram is removed,  
 afterwards the average of all the peaks

	Tear resistance (N)	
	Warp direction	Weft direction
#1	197	234
#2	192	221
#3	188	237
#4	189	231
#5	197	230
Average	190 N	230 N

For tests in warp direction, the weft yarns tear, for tests in weft direction, the warp yarns tear.

**Reference: T1918324 - MONZA**

**Determination of the bursting strength**

Date of ending the test 05-09-2019  
 Standard used ISO 13938-1 (1999)  
 Product standard EN 14465 (2003) + A1 (2006)

Deviation from the standard -  
 Conditioning 20°C, relative humidity 65%  
 Apparatus PSI - Burst Digital Bursting Strength Tester model 111A  
 Measuring surface 50 cm<sup>2</sup>  
 Time duration 20±5 s  
 Number of measurements 5

**Conditioned**

Test specimen	Measured bursting strength (kPa)	Height (mm)
#1	856	25
#2	783	24
#3	812	24
#4	836	25
#5	839	25
Average	825 kPa	25 mm

mean of measured bursting strength	825 kPa
average correction for the distension of the diaphragm	31 kPa
mean value for the corrected bursting strength	794 kPa